

ABSTRACT OF THE DISCLOSURE

A method for core lamination in a motor and a lamination structure thereof are constructed such that a plurality of lamination sheets which is made by thin plate of a predetermined shape are laminated as a predetermined thickness to
5 form a laminated body, that is, a unit lamination core, and the unit lamination core comprising the plurality of lamination sheets is fixedly coupled by a caulking portion or a coupling portion formed on the respective lamination sheet and connected with the adjacent lamination sheets to be in a row, whereby an
10 fabricating process of the unit lamination core is made to be easy and simple to reduce time for fabricating, and a curvature for a curved surface portion of the unit lamination core can be changed so that the present invention can be applied to various motors according to the capacity or the size of the motor.